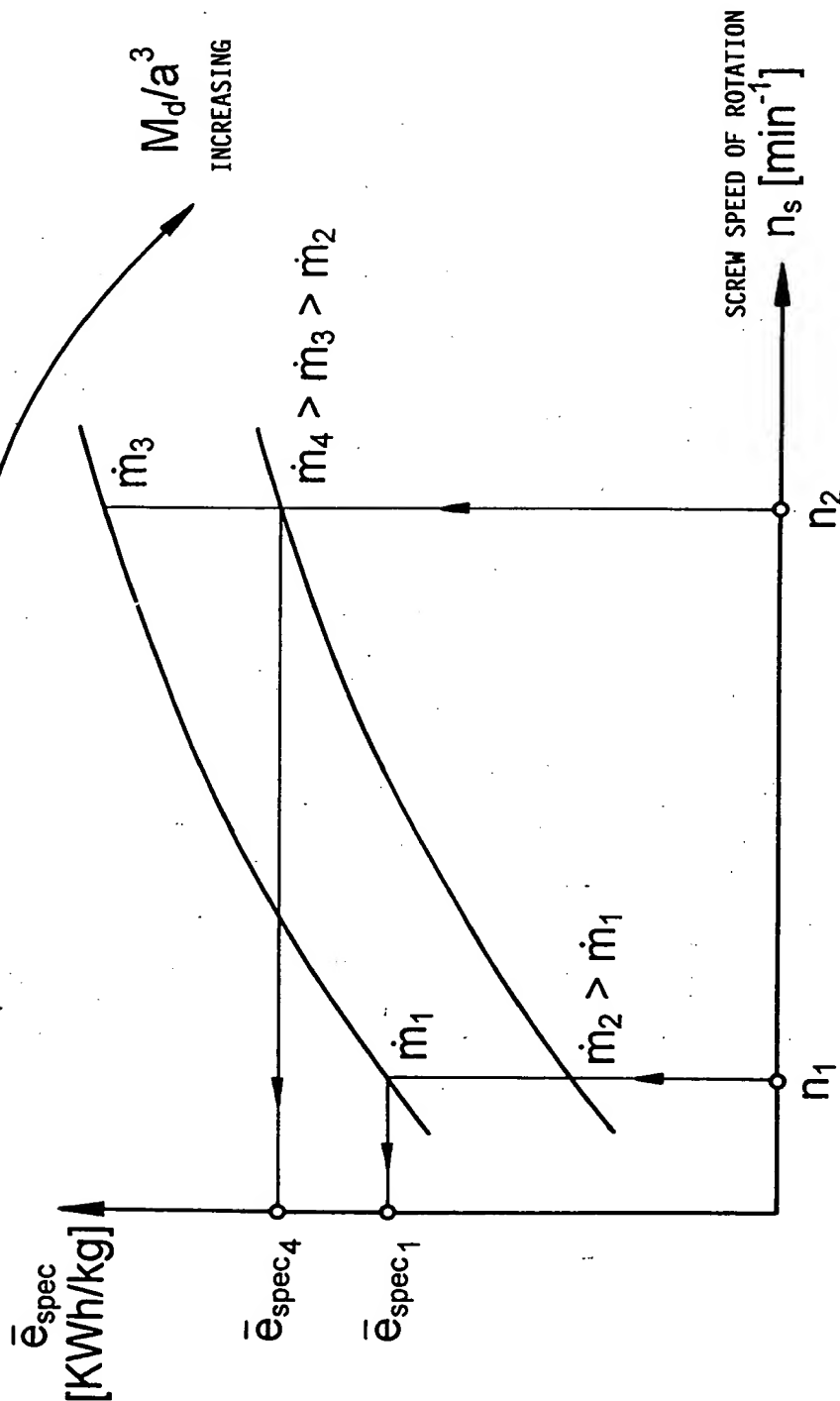


1/2

6042260



AVERAGE SPECIFIC ENERGY SUPPLIED

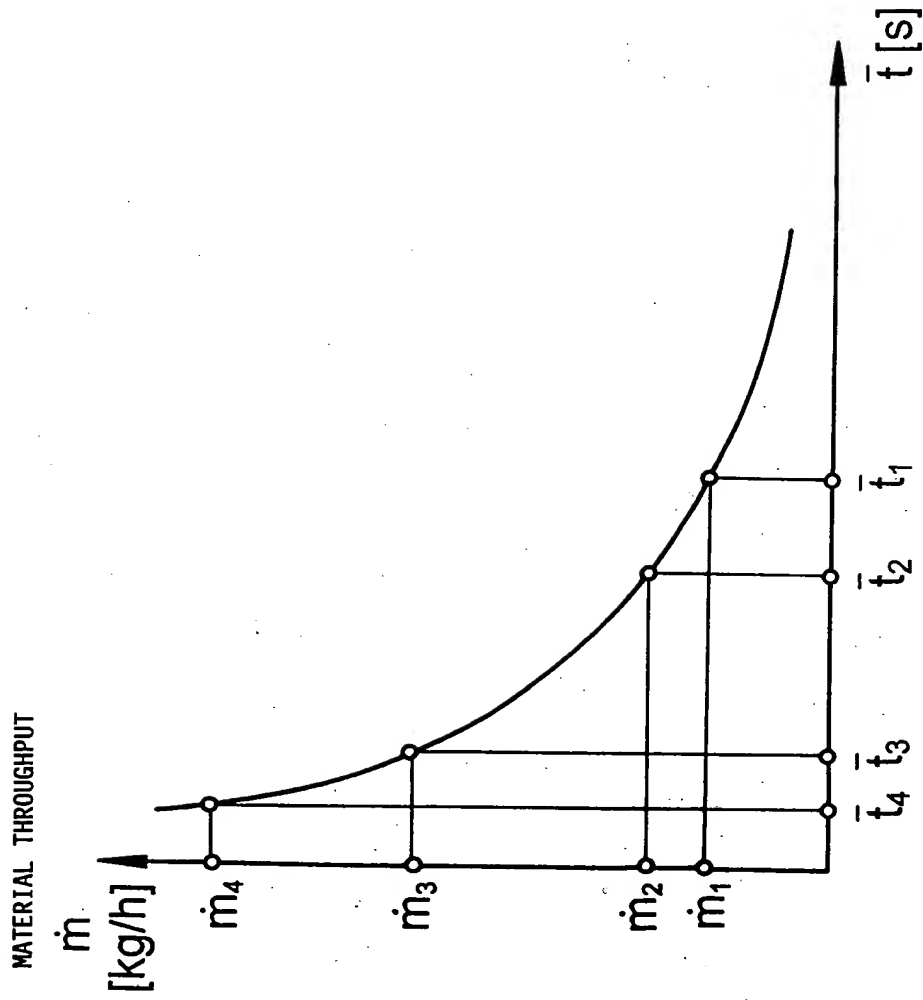
Fig. 1

6042260-156E4060

APPROVED	O.G. FIG. 1/4	
BY	CLASS	SUBCLASS
DRAFTSMAN	366	83

09/043954

2/2



AVERAGE DWELL TIME OF THE PRODUCT IN THE EXTRUDER

Fig. 2

864280-456E+060

FIG.3

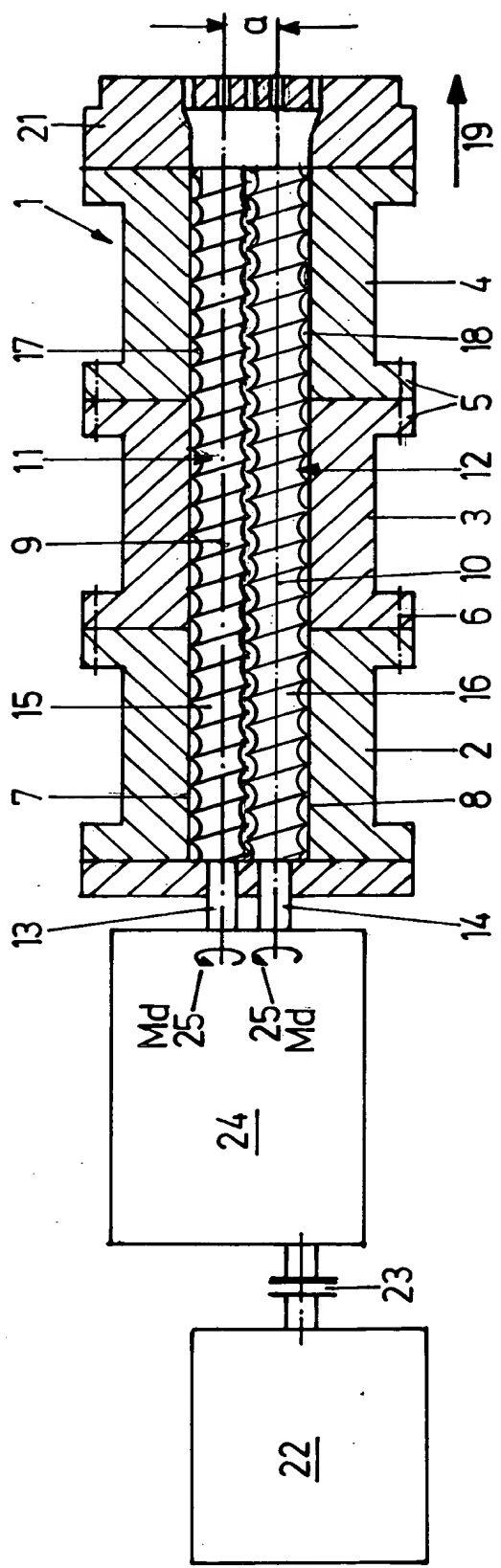
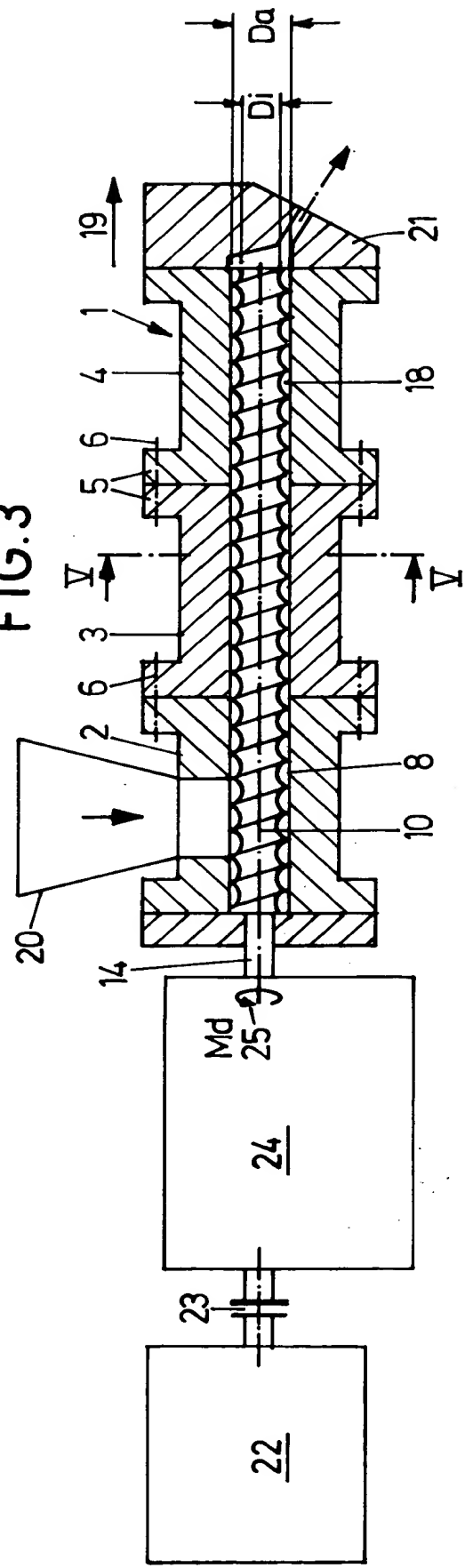
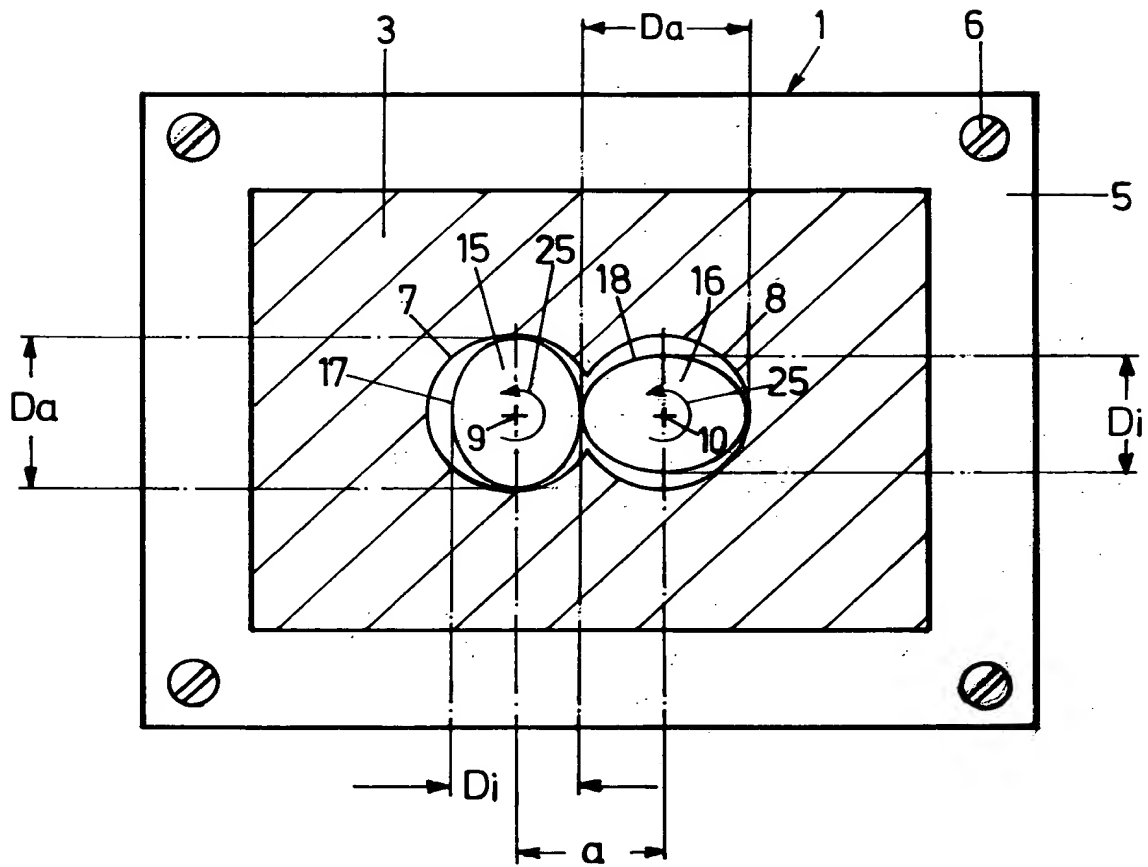


FIG.4

FIG. 5



864220" 456E4060